# Model MB BOOSTER STATION

The Maass-Baski Model
MB Booster Station is an
efficient way to increase
water pressure in water
lines, pipelines or used
where fluids must be
circulated
within a
storage

- Eliminates above ground construction (No costly vaults or well houses!)
- Easily serviced from ground level
- FDA and NSF approved coating, buff color
- 304 Stainless Steel o-ring & spool seats
- Unique 304 Stainless Steel wire connections
- Made in the U.S.A.



vessel.



# Model MB **BOOSTER STATION**

The Maass-Baski Model MB Booster Station is an efficient way to increase water pressure in water lines, pipelines or used where fluids must be circulated within a Mww/\\

storage vessel. **MODEL MB BOOSTER STATION FEATURES:** 1. Heavy Duty Steel Well Cap 2. 304 Stainless Steel rings and seat to defeat rust, corrosion and electrolysis 3. 304 Stainless Steel sealed wire connections 4. O-Rings - 3/8" cross section 5. Spool Centering Blocks prevent damage to O-Rings and seats when setting pump 6. Adjustable hold down hooks 7. Electrical Conduit, 2" NPT Standard TOP VIEW OF SPOOL PIPE SEALED WIRE CONNECTIONS **HYDRANT** (SWC)



Station coated internally and externaly with FDA and NSF approved catalytic epoxy.

#### **EXAMPLE OF BOOSTER STATION SPECIFICATIONS** MB, HD, B-10, 12, 4, F-4, NPT, 4, 1/2, SWC-WT-4-6, F-3/4" HPD

SAMPLING

PORT

MODEL	HOL	JSING	SPO	OOL	CAP	BURY	RESE	RVOIR	OPTIC	ONS	9
MB Type: HD = Heavy Duty ST = Standard Style: B = Booster Station	Reservoir Diameter = (8" or larger) Upper Barrel Diameter (2" larger than reservoir is standard)	Discharge Diameter Discharge Pipe Type: P = Plain End F = Flanged MT = Male Thread FT = Female Thread	Pump Pipe Size = Thread = NPT	Sealed Wire Connections = Number, pipe size & SWC	Booster Cap is Water Tight = WT	Bury Depth = Center of Waterline Below Grade	Reservoir Length = Center of Waterline to Bottom of Reservoir	Inlet Pipe Diameter Inlet Pipe Type P, F, MT or FT	Hydrant Sampling Port = Pipe size & HYD Check valve is spool = CVS	Please describe other options	- ::

The Model MB Booster Station gives you a quality, competitive pitless booster unit for your commercial, industrial or municipal submersible pump applications. The MB Booster Station will save you installation and maintenance cost, giving you the competitive edge.

The Model MB pitless Booster Station is easily installed into below grade water lines. No vaults or well houses ned to be constructed or maintained. The submersible booster pump is easily serviced from ground level. No excavation or entry into a vault is needed to provide frost-free below ground discharge.

WWW

Future well service will be assured with Maass Midwest's use of 304 stainless steel o-ring, spool seats and wire connections.

- Eliminates above ground construction (No costly vaults or well houses!)
- Easily serviced from ground level
- FDA and NSF approved coating, buff color
- 304 Stainless Steel o-ring & spool seats
- Unique 304 Stainless Steel wire connections
- Made in the U.S.A.

Booster Pump Stations are available with "all wetted parts" or 100% Stainless Steel by special order. Maass Midwest can also custom design units to meet your specific water system needs. MB pitless units and Line Shaft Turbine Pump units are also available.

See Maass Midwest Mfg., Inc.

#### **OPTIONS:**

Inlet and Outlet:

P = Plain end

F = Flanged 150# Steel

MT = Male NPT Thread

FT = Female NPT

Thread

SWC = Sealed Wire Connections

CVS = Check Valve in Spool

HYD = Hydrant Sampling Port

LB = Locking Bolts



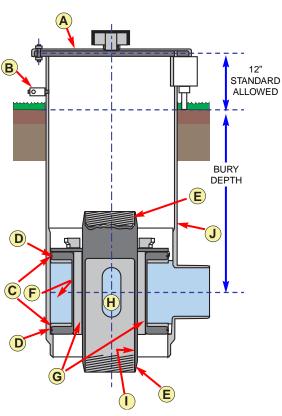
WATER WELL ACCESSORIES

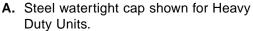
11283 Dundee Rd • P. O. Box 547 Huntley, IL 60142-0547 Phone: 800-323-6259 IL area 847-669-5135

www.maassmidwest.com



#### **MODEL MB PITLESS UNIT**



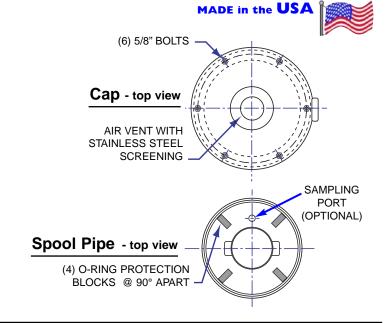


- B. Airline Test Block optional.
- C. 304 stainless steel rings and seat.
- **D.** O-Rings 3/8" cross section.
- E. Male NPT threads on spool pipe, API threads or flanges optional. (both ends)
- F. Heavy Duty Units have 1/2" or thicker housing wall.
- G. Large access channels. Stainless steel nipples for sealed wire connections, flowing wells, or probes available.
- H. Spool discharge openings 100% or greater than spool pipe used.
- I. Spool Pipe XS wall.

DWEST

MAASS

J. Upper casing barrel 3/8" thick.



#### **OPTIONS:**

FM = Flow Meter **TA** = Torque Arrestor and Lift-out Bail

ATB = Airline Test Blocks LOB = Lift-out Bail only

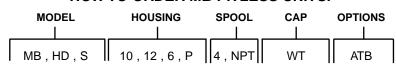
**CVS** = Check Valve in Spool **HYD** = Hydrant tapping or sampling port

**LB** = Locking Bolts **SWC** = Stainless steel nipple

Other options, please describe.

MODEL	HOUSING	SPOOL	CAP	OPTIONS		
(ST) = Standard (HD) = Heavy Duty (S) = Submersible (B) = Booster Station (T) = Turbine	Casing Diameter (8" - 24")  Upper Barrel Diameter (10" - 26")  Discharge Diameter (2" - 12")  (MT) = Male Thread (FT) = Female Thread (P) = Plain End (F) = Flanged	Pump Pipe (2" - 12")  NPT = Thread  APIR = API Round	(WT) = Watertight (AL) = Aluminum (WT) = Steel Watertight (AWT) = Aluminum Watertight (AL) = Aluminum Submersible	Bury Depth (If upper casing is ordered) Custom Features (Please describe) (See options)		

#### **HOW TO ORDER MB PITLESS UNITS:**





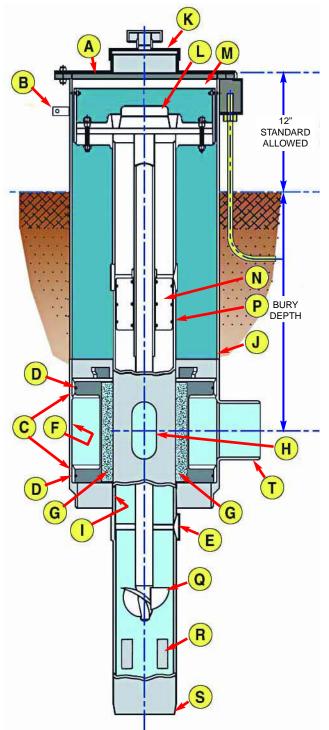


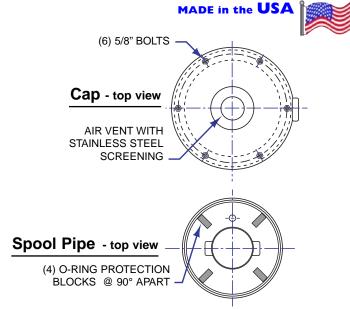


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#### MODEL HD PITLESS UNIT with FLOW MET





- A. Steel watertight cap shown for Heavy Duty Units.
- B. Airline Test Block optional.
- C. 304 stainless steel rings and seat.
- D. O-Rings 3/8" cross section.
- E. Male NPT threads on spool pipe, API threads or flanges optional. (both ends)
- F. Heavy Duty Units have 1/2" or thicker housing wall.
- G. Large access channels. Stainless steel nipples for sealed wire connections, flowing wells, or probes
- H. Spool discharge openings 100% or greater than spool pipe used.
- I. Spool Pipe XS wall.
- J. Upper casing barrel 3/8" thick.
- K. 4" Screw-off Access Cap with stainless steel vent.
- L. Vertical upflow meter with totalizer. Optional indicator totalizer, transmitter and remote read-outs available.
- M. Anti-spin/hold down ring assembly optional.
- N. Water meter plug with 6 O-rings. Water meter may be removed for service without removing the spool assembly and pump.
- P. 304 stainless steel sleeve.
- Q. Flow meter propeller.
- R. Straightening vanes.
- S. NPT inlet pipe standard. API threads or flanges optional.
- T. Plain end discharge pipe standard. NPT or API threads or flanges - optional.



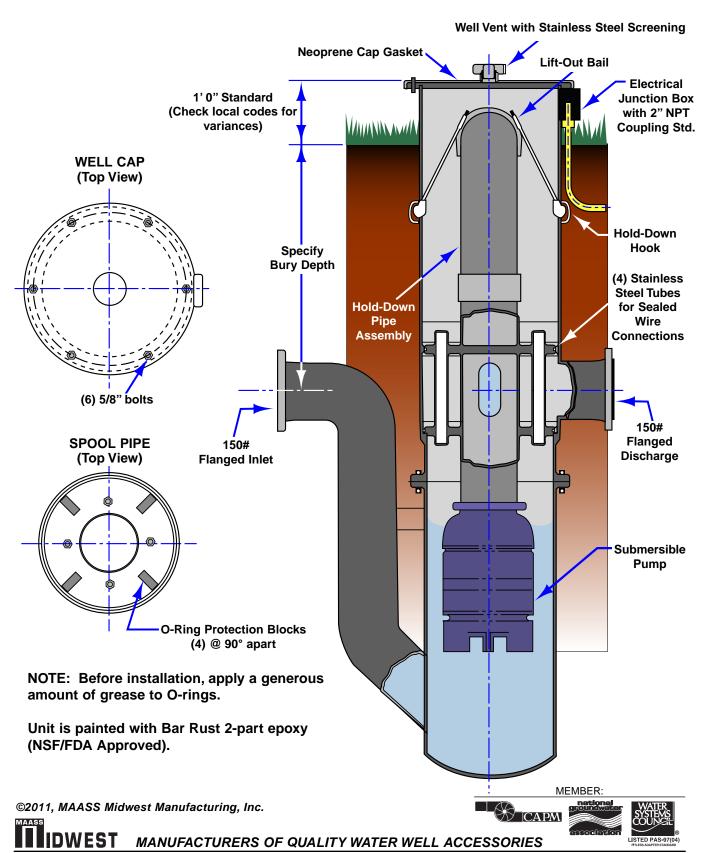




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#### **MODEL MB TORQUE ARRESTOR**



#### MODEL MB TORQUE ARRESTOR

STANDARD SIZES SHOWN, BUT OTHERS SIZES ARE AVAILABLE.

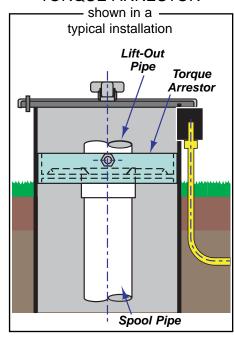
#### TORQUE ARRESTOR (TA)

For applications where pump torque may cause the pump and adapter spool to rotate within the well. The torque arrestor fits inside the upper barrel just below the electrical junction box and is attached to the top of the spool using a threaded coupling and a LIFT-OUT BAIL (LOB). The lift-out bail facilitates setting of the pump. When the upper barrel is supplied by the factory, the lift-out bail and bail coupling are included with the torque arrestor.

### (3) 3/4" - 16 Zinc Coated Hex Nuts (3) Clearance Holes for 3/4" - 16 x 2" LG. **Socket Head Cup Point Set Screws** (3) H.R.S. Angles 11/2" x 11/2" x 3/16" C Lift-Out Pipe Wall-D Spool Pipe

WELL CASING (REF.)	UPPER BARREL OD. (REF.)	UPPER BARREL ID. A	HOLD- DOWN RING OD. B	LIFT-OUT PIPE N.P.T. C	SPOOL PIPE N.P.T. D
8"	103/4"	10"	9"	4"	4"
10"	123/4"	12"	11"	6"	6"
14"	16"	131/4"	121/4"	6"	6"
16"	18"	171/4"	16 <sup>1</sup> /4"	6"	6"
18"	20"	191/4"	181/4"	6"	6"
20"	22"	211/4"	201/4"	6"	6"
22"	24"	231/4"	221/4"	6"	6"
24"	26"	251/4"	241/4"	6"	6"

#### TORQUE ARRESTOR



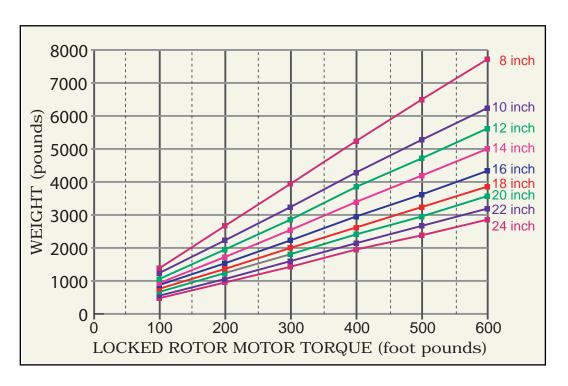








### **MODEL MB PITLESS ADAPTER TORQUE ARRESTOR CHART**



#### **Instructions:**

NOTE: In the above chart, "Weight" = the total weight of the motor, pump, wire, adapter and the water column.

- 1. From the Locked Rotor torque of the motor used, go up to the line for the well casing size.
- 2. Move left to the vertical "Weight" axis and read the minimum weight required to prevent torsional slipping of the adapter within the well casing.
- 3. If the system weight is less than the minimum value obtained from the graph, a torque arrestor is needed to prevent rotation of the system within the well casing. Otherwise, the pump wires will wrap around the pump pipe.

NOTE: This information is presented as a guide only to assist in determining if a torque arrestor is needed. Factors such as different materials for the seat and spool, or foreign materials on the seat, may affect the torsional resistance thus requiring different minimum weight for adequate friction.

MAASS-MIDWEST is not responsible or liable for damages arising out of, or in connection with, the use or misuse of the information provided herein, whether direct, indirect, or consequential.

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IDWEST



#### **EFFECTS OF TORQUE**

During the starting of a submersible pump, the torque developed by the motor must be supported through the pump, delivery pipe or other supports. Most pumps rotate in the direction which causes unscrewing torque on right hand threaded pipe or pump stages. All threaded joints, pumps and other parts of the pump support system must be capable of withstanding the maximum torque repeatedly without loosening or breaking. Unscrewing joints will break the electrical cable and may cause loss of the pump-motor unit.

To safely withstand maximum unscrewing torques with a minimum safety factor of 1.5, tightening all threaded joints to at least 10 lb. ft. per motor horsepower is recommended. It may be necessary to tack weld, strap weld, or set screw pipe joints on high horsepower pumps, especially at shallower settings. On deeper settings, the mass of the pipe and water column will absorb more pump-motor torque.

Motor Horsepower Rating	X 10 Lb. Ft.	Minimum Safe Torque Load		
≤1 HP	1 X 10	10 Lb. Ft.		
20 HP	20 X 10	200 Lb. Ft.		
75 HP	75 X 10	750 Lb. Ft.		
200 HP	200 X 10	2,000 Lb. Ft.		

Note: This information is presented as a guide only. Other factors may affect the torsional resistance.

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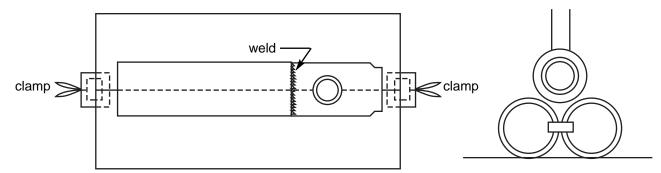
**IDWEST** 



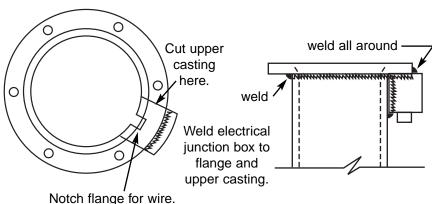


#### INSTALLATION OF UPPER BARREL CASING, WATER TIGHT WELL CAP, AND ELECTRICAL JUNCTION BOX

A. Align the MB upper casing barrel and the MB housing by laying both pieces on the two lengths of well casing which are clamped together. (See diagram below.)



**B.** If, and only if, the unit which is to be installed includes a water tight well cap, mark and cut an opening in the top end of the upper casing barrel for passage of the electrical wires into the electrical junction box. Make this cut where it is convenient for the electrical junction box to be positioned relative to the discharge pipe. Smooth the edges of the cutout to prevent damage to the electrical cables. (See diagram at right.)



- C. Place the flange ring on top of the upper barrel casing. The flange has a machined recess in one side. This should fit over the upper barrel casing. Before welding in place, rotate the flange until the wire notch is centered over the cutout in the barrel for the electrical junction box. Position flange bolt holes so electrical cutout is centered between the two bolt holes to prevent well cap bolts from interfering with electrical junction box. On outside of casing barrel, tack and weld flange to casing.
- D. Position electrical junction box over cutout. Tack and weld completely around the electrical junction box, welding to casing and to underside of flange ring.

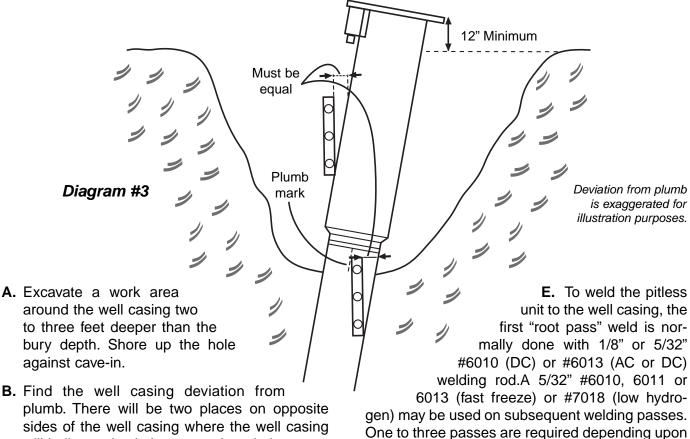
#### Attach Pitless Unit to Well Casing (See reverse side.)

#### **Limited Warranty**

All Maass-Midwest pitless adapters are made with finest quality materials and workmanship. Maass-Midwest assumes no liability for improper installation, use, or maintenance of the pitless unit. Maass-Midwest assumes no liability for labor, expenses or losses, consequential, or inconsequential damages in connection with or by reason of defective materials and/or workmanship. Liability shall be limited to the repair and/or replacement of said defective parts. See catalog for complete limited warranty terms.



#### ATTACH PITLESS UNIT TO WELL CASING



conditions.

- plumb. There will be two places on opposite sides of the well casing where the well casing will indicate plumb. Locate and mark these two places on the well casing using a level that is at least four feet long. Then, 90 degrees from your plumb marks, determine the well casing's deviation from plumb. Well casings are out of plumb by typically 1/16 inch to 1/2 inch. Occasionally the casing is perfectly plumb. Only in this case should the pitless unit be installed plumb. (See Diagram #3.)
- **C.** Cut off well casing so the top of the pitless unit will be at the proper height.
- D. Position the pitless unit over the cut-off well casing. Align the discharge pipe with the water line. Use the level to assure the pitless is plumb in the direction of the two "plumb marks". Tack weld the pitless unit to the well casing at the two "plumb marks". Now tilt the pitless unit until its deviation from plumb equals the casing deviation. This procedure is necessary to prevent the pump pipe from bending and causing stress. Tack weld in several places.

- **F.** Prior to seating the spool, cover the O-rings and the stainless steel O-ring seats with the silicone grease provided with the pitless unit. This silicone grease is not water soluble. It provides excellent lubrication and is FDA approved for potable water and food processing applications.
- **G.** Once the electrical connections are completed, the electrical junction box wire inlet can be sealed with silicone caulking.
- H. Position the well cap gasket and the well cap so all holes are in alignment. Secure the well cap with the bolts and nuts provided. Note: In applications where there are high water tables combined with shallow pump settings, additional weight may have to be applied downward to properly seat the spool.
- **I.** Backfill the hole around the casing and pitless unit per specifications.





ALLIED LABORATORIES, LTD.

PHONE 279-0390 AREA CODE 312

716 NORTH IOWA AVENUE, VILLA PARK, ILLINOIS 60181

REPORT NO. 101884-1

DATE October 18, 1984

SAMPLE DESCRIPTION

LABORATORY REPORT

Maass Pitless Adapters Div. of Surinak Engr. and Mfg. Inc. S82 W19246 Apollo Drive Muskego, WI 53150

ATTN: John J. Surinak

RECEIVED

This is to certify that, on October 15, 1984, the following two models of pitless adapters were tested. Both models were subjected to an internal pressure of 350 PSI for thirty minutes. No leakage could be observed in either adapter. Therefore, both models pass the Internal Hydrostatic Test.

┙

- Model #HB, HD, S-10, 12, 6, T-6NPT-WT Description: 10" well casing, 12" upper barrel, 6" discharge, 6" spool pipe
- Model #MB, HD, S-8, 10, 4, T-4NPT-WT Description: 8" well casing, 10" upper barrel, 4" discharge, 4" spool pipe

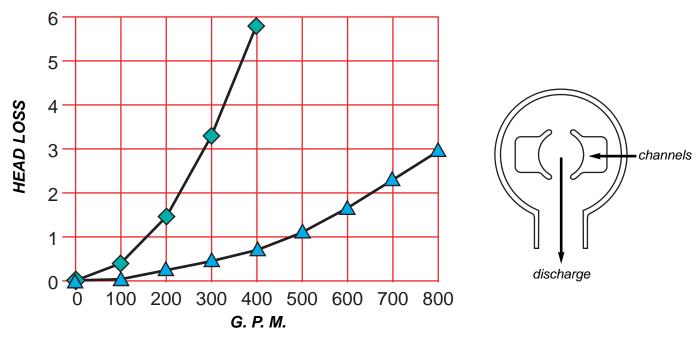
Irving I Domsky

Laboratory Directo



## PRESSURE DROP GUIDE MODEL MB PITLESS UNIT





Heavy Duty (HD) MB Pitless Unit for 8" well casing with 4" spool and discharge pipes.

Heavy Duty (HD) MB Pitless Unit for 12" well casing with 6" spool and discharge pipes.

Head loss calculations are based on spool/discharge alignment as shown above for maximum efficiency (minimum head loss).

NOTE: This information is presented only as a guide to assist in predicting head loss. Factors such as wire channel size, sealed wire connectors, check valves in the spool, air entrapment, modifications, etc. may affect the head loss. MAASS-MIDWEST is not responsible or liable for damages arising from, or in connection with, the use or misuse of the information provided herein, whether direct, indirect, or consequential.





### Model MB Pitless Unit for SUBMERSIBLE PUMPS

#### **SPECIFICATION OF SUPPLIES**

Pitless unit will be a Model MB as manufactured by Maass Midwest Mfg., Inc. or equivalent spool style, with two O-rings sealed against 304 non-magnetic stainless steel seats. The unit is to be coated with an FDA/NSF approved catalytic epoxy paint. The unit will be a heavy duty model for a submersible pump. (\_\_\_\_\_) inch well casing diameter, (\_\_\_\_\_) inch discharge, with a (plain end / flanged / male threaded / female threaded) discharge pipe. The pump pipe will be (\_\_\_\_\_) inch (NPT / APIR) threads. The well cap will be (steel watertight / aluminum watertight) cap with a screened down-turned vent. Pitless Unit shall meet the recommended standard for Water Works, Great Lakes Upper Mississippi River Board of State Public Health and Environmental Managers. (Custom features may be listed as necessary.)

	MODEL			HOUSING				POOL	CAP	OP.	TIONS
						DISCHARGE TYPE			ht sible		
MB	(HD) = Heavy Duty	(S) = Submersible (B) = Booster Station (T) = Turbine	Casing Diameter (8" - 26")	Upper Barrel Diameter (10" - 28")	Discharge Diameter (2" - 14")	(MT) = Male Thread (FT) = Female Thread (P) = Plain End (F) = Flanged	Pump Pipe (2" - 14")	NPT = Thread APIR = API Round	(WT) = Steel Watertight (AWT) = Aluminum Watertight (AL) = Aluminum Submersible	Bury Depth (If upper casing is ordered)	Custom Features (Please describe) (See options)

#### HOW TO ORDER MB PITLESS UNITS:



**OPTIONS:** 

IDWEST

FM = Flow Meter

ATB = Airline Test Blocks

CVS = Check Valve in Spool

LB = Locking Bolts

TA = Torque Arrestor and Lift-out Bail

LOB = Lift-out Bail only

HYD = Hydrant tapping or sampling port

SWC = Stainless steel nipple

CL = Chlorine Adapter

Other options, please describe.

Maass MB Pitless Unit Patented

4,298,065 4,416,328 4.531.664

NOTE: Meets recommended standards for Water Works of Great Lakes Upper Mississippi River Board of State Public Health and Environmental Managers.









# Model MB Booster Station for SUBMERSIBLE PUMPS



#### SPECIFICATION OF SUPPLIES

The Booster Station will be a Model MB as manufactured by Maass Midwest Mfg., Inc. or equivalent spool style, with two O-rings sealed against 304 non-magnetic stainless steel seats. The unit will be a heavy duty model for a submersible pump with ( ) inch upper casing diameter, ( ) inch discharge and inlet and a (plain end / flanged / male threaded / female threaded) discharge and inlet pipe. The pump pipe will be ( ) inch NPT male threads. The well cap will be a (steel watertight / aluminum watertight) vermin resistant cap with a compression gasket seal and screened down-turned vent. Booster Station shall meet the recommended standard for Water Works, Great Lakes Upper Mississippi River Board of State Public Health and Environmental Managers. (Custom features may be listed as necessary.) The spool to is to have ( ) 304 stainless steel sealed wire connections (SWC) through the spool, ( ) inch diameter, for pump electrical cables and cable seals. The discharge and inlet shall be ( ) feet below grade. The
stainless steel sealed wire connections (SWC) through the spool, ( ) inch diameter, for pump

Example of Booster Station Specifications
MB,HD,B-10,12,4,FL-4,NPT-WT-4-(4)1"SWC -CVS -3/4"HYD-6,4,FL

MODEL		HOUSING			HOUSING SPOOL CAF		CAP	AP BURY		OPTIONS		RESERVOIR		IR			
MB	Type: HD = Heavy Duty	Style: B = Booster Station	Reservoir Diameter = (8" or larger)	Upper Barrel Diameter = (2" larger than reservoir is standard)	Discharge Diameter	Discharge Type: P = Plain End FL = Flanged MT = Male Thread FT = Female Thread	Pump Pipe Size =	Thread = NPT	Sealed Wire Connections = Number, Pipe Size & SWC	Booster Cap is Water Tight = WT Water Tight Aluminum (10" or 12") = AWT	Bury Depth = Center of Waterline Below Grade	Hydrant Sampling Port = Pipe Size & HYD	Check Valve in Spool = CVS	Please describe other options	Reservoir Length = Center of Waterline to Bottom of Reservoir	Inlet Pipe Diameter	Inlet Pipe Type: P, FL, MT or FT

Options: Inlet and Outlet

P = Plain End SWC = Sealed Wire Connectors

FL = Flanged CVS = Check Valves in Spool

MT = Male NPT Thread HYD = Hydrant Sampling Port

FT = Female NPT Thread LB = Locking Bolts

#### Maass MB Booster Unit Patented

NOTE: Meets recommended standards for Water Works of Great Lakes Upper Mississippi River Board of State Public Health and Environmental Managers.



#### MODEL MB PITLESS UNIT QUOTATION

MANUFACTURERS OF QUALITY WATER WELL ACCESSORIES

P. O. Box 547, 11283 Dundee Road, Huntley, IL 60142-0547 • (800) 323-6259 • IL AREA (847) 669-5135 Date: Quote # \_\_\_\_\_ Attention: \_\_\_ Fax: Company: Phone: City/State/Zip: Reference: Project:\_\_\_\_\_ We are pleased to submit for your consideration, a quotation on our Model MB Pitless Unit as described below: Water tight (Type "WT") well cap illustrated. ☐ Heavy Duty (HD) ☐ Standard (ST) 2" STANDARD ☐ Submersible (S) Other: A. Casing Diameter: STANDARD B. Upper Barrel Diameter: \_\_\_\_\_ ALLOWED C. Discharge Diameter:\_\_\_\_ **D.** Discharge Type:\_\_\_\_\_ E. Pump Pipe: F. Thread: G. Well Cap: F BURY DEPTH H. Bury Depth: PLAIN END **OPTIONS:** Airline Test Block.....(ATB): Yes ☐ No J. Torque Arrestor \*.....(TA): ☐ Yes ☐ No K. Check Valve in Spool ......(CVS): ☐ Yes □ No L. Locking Bolts .....(LB): Yes ☐ No Other Options: \* LIFT-OUT BAIL AND COUPLING ARE NOT INCLUDED WITH TORQUE ARRESTOR - IF KIT IS ORDERED. Terms of Order:\_\_\_\_\_ Price(each) U.S. Funds. F.O.B. Factory: \$ \_\_\_\_\_\_ Signed:\_\_\_\_\_

This quotation is valid for 60 days from date shown above.







Estimated Delivery (A.R.O.): \_\_\_\_\_\_ Title: \_\_\_\_\_



#### MODEL JX1 PITLESS UNIT QUOTATION

MANUFACTURERS OF QUALITY WATER WELL ACCESSORIES

P. O. Box 547, 11283 Dundee Road, Huntley, IL 60142	2-0547 • (800) 323-6259 • IL AREA (847) 669-5135					
Date: MARCH 25, 1996	Quote #032596-1					
Attention:JOHN DOE	Fax:123-456-7890					
Company: XYZ COMPANY	123-456-7891					
City/State/Zip: SOMEWHERE, ID 12 45	Regience: PHONE CALL 03/24/96					
Project: ABC						
We are pleased to submit for your consideration, a qu	otation on our Model JX1 Pitless Unit as described below:					
MODEL HOUSING	SPOOL CAP OPTIONS  E & F below G & H below I, J, K, L & OTHERS					
MB, HD, S A, B, C & D below Model No: MB, HD, S, 10, 12, 6, P						
Water tight (Type "WT") well cap illustrated.  2" STANDARD ALLOWED  BURY DEPTH	X Heavy Duty (HD)					
* LIFT-OUT BAIL AND COUPLING ARE NOT INCLUDED	I. Airline Test Block(ATB): X Yes No J. Torque Arrestor*(TA): Yes No K. Check Valve in Spool(CVS): Yes No L. Locking Bolts(LB): Yes No Other Options:					
WITH TORQUE ARRESTOR - IF KIT IS ORDERED.	Terms of Order:					
Price(each) U.S. Funds. F.O.B. Factory: \$	Signed:					
Estimated Delivery (A.R.O.):	Title:					

This quotation is valid for 60 days from date shown above.





# SECURE YOUR WELL!



For Maass JX1 and Model MB Pitless Units

- Welded air vent with stainless steel screen
- Stainless steel lock pins
- Shielded Locks
- · Two lifting eyes on lid
- · Detent pins for quick release of unit
- Specify base options: Cemented or Anchor bolt secured mounting base
- Catalytic epoxy coated
- Fits all sizes up to 26" well casing

Additional Security Option for Maass JX1 and Model MB Pitless Units:



• Fits from 8" to 26" well casing

See back side for diagrams and specifications



**PUCK** 

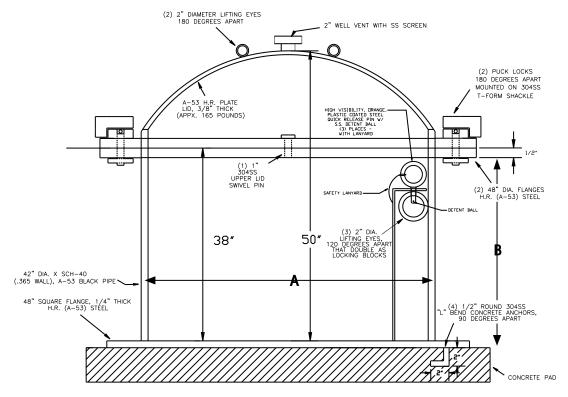
MEMBER:







## INDUITE PROTECTIVE WELL ENCLOSURE



ALL MAASS MIDWEST MB UNITS ARE COATED WITH AN FDA / NSF-61 / AWWA C-210 APPROVED CATALYTIC EPOXY COATING.

PART NUMBER	A" DIM		B" DIM
972630	24"	Χ	30"
972635	30"	Χ	30"
927640	36"	Χ	30"
927645	42"	Х	32"

## IIIIDWEST LOCKING STEEL WELL CAP

